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D2690-6

Job Sheet 185727



Part No: D2690-6

Job Qty: 20 ea

Part Name: Lanyard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B2 IPP: C C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	20 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Small Fab-1		58	58
100	Small Fab	20 pcs	11/16/18	11/16/18	0.00	1.60	Small Fab-2		9-89	9-89
110	QC	20 pcs	11/16/18	11/16/18	0.00	0.00	QC5			38
120	Packaging	20 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1			9-89
130	QC21-SA	20 Ea	11/16/18	11/16/18	0.00	0.00	QC21			

Part Op
Descriptions: 100 - Manufacture as per Dwg D2690

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	20 ft (1 ea)	90-Start up Operation	5032661
CBL-460	Loop Sleeve	40 Ea (2 ea)	90-Start up Operation	5113790

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CBL-1240	20	302	0
		40	313	0

Container No: S140841



Part: D2690-6

Job No: 185727

Serial No/Batch: S140841

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/29/18

Plex 11/1/18 8:34 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				